



ERW PIPES

Water Pipes

Products	Plain End Threaded and Coupled Plain End & Galvanized Threaded, Coupled & Galvanized
Outer Diameter	21,3 mm - 168,3 mm
Wall Thickness	2,60 mm - 5,00 mm
Lengths	6 mt (Standard) 6-12 mt (Special Order)
Threading Standard	ISO 7 -1, BS 21
Galv. Coating Standard	EN 10240, DIN 2444
Certification	EN 10204 3.1

Max. Pressure is 25 bar for medium series pipes
Pipes are tested at 50 bar and also applied Eddy Current Test.

Production Standards	Steel Quality
EN 10255	S195T
DIN 2440	ST37
DIN 17100/DIN 1626	ST33, ST37
EN 10025	S195, S235JR, S235J0 , S235J2

Pressure Tubes

Outer Diameter	17,2 mm - 323,9 mm
Wall Thickness	1,80 mm - 12,00 mm
Lengths	6 mt (Standard) 6-12 mt (Special Order)
Certification	EN 10204 3.1

Production Standards	Steel Quality
EN 10217-1	P195TR1 / TR2
	P235TR1 / TR2
	P265TR1

Bobiler Tubes

Outer Diameter	21,3 mm - 273,0 mm
Wall Thickness	2,00 mm - 10,0 mm
Lengths	7 mt (Standard) 6-12 mt (Special Order)
Certification	EN 10204 3.1

Production Standards	Steel Quality
EN 10217-2	P235GH
DIN 17177	ST37.8

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Natural Gas Line Pipes

Outer Diameter	21,3 mm - 323,9 mm
Wall Thickness	2,77 mm - 9,53 mm
Lengths	6 - 12 meter
Certification	EN 10204 3.1

Production Standards	Steel Quality
API 5L	Grade B
	Grade X42
BS 3183	L210 / A
	L245 / B
	L290 / X42

Industrial Pipes and Building Profiles

Outer Diameter	5,00 mm - 323,9 mm
Wall Thickness	0,70 mm - 12,00 mm
Lengths	6 - 12 mt
Surface	No Coating or Precoating
Certification	EN 10204 3.1

EN	Steel Quality	DIN 2394 & Steel Quality
10219	S235JRH, S235J2H	ST37
	S275JRH, S275J2H	ST44
	S355JRH, S355J2H	ST52
E10305-3	E155, E195, E235	ST33, ST37
	E275, E355	ST44, ST52

Scaffolding Pipes

Outer Diameter	48,3 mm
Wall Thickness	3,20 mm - 4,00 mm
Pro. Standard	EN 39, BS 1139
Steel Quality	S235GT
Lengths	4-12 mt
Surface	No Coating or Galvanized
Certification	EN 10204 3.1

Concrete Pump Pipe (EN 10217-3)

Steel Quality	OD	Thickness	Length
ST52, P355	133 mm	4.0 mm	6 mt
	133 mm	4.5 mm	6 mt